

QTR		QTR. No.: 01			
Qualification Test Record		Rev. No.: 07			
NORSOK M-650					
Manufacturer name/address/ Web page:	Deutsche Edelstahlwerke Specialty Steel GmbH & Co. KG Obere Kaiserstraße 4 57078 Siegen Germany www.dew-stahl.com				
Reference standard	Norsok M-650 Rev. 4				
Material designation and MDS No.:	ASTM A 479; UNS S 31803 / 32205 NORSOK M-630:2020, MDS D47 Rev. 6				
Manufacturing summary doc. No.:	MS-QTR-01-Si-ROLLED	Rev. No.:	03		
Products and manufacturing process(es):	Hot rolled bars: Route 1 (Plant Siegen)				
Mandatory conditions and sub-contractors:	Heat Treatment by: DEW Plant Siegen Continuous furnace N° 7				
Other information:	Machined at DEW plant Siegen.				
Expiry date:	This qualification expires after 5 years.				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Hot rolled bar	Ident 1174175	78,5	82,5	182	all
Hot rolled bar	Ident 1787906	46,5	82,5	8848	all
Hot rolled bar	Ident 2049740	77,2	82,5	6873	all
Qualification/Acceptance signatures					
Manufacturer:	Prepared by/Date:	November 2023	Checked by/Date:	November 2023	
		Annika Hoof		Sergej Nazarenus	
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.</p> <p>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</p>					
Qualified/Accepted by (company name/address):			Signature/Date: November 2023		
 <p>Breimyra 1 4340 Bryne Norway</p>					