




QTR		QTR. No.: 01			
Qualification Test Record		Rev. No.: 06			
NORSOK M-650					
<i>Manufacturer name/address/ Web page:</i>	Deutsche Edelstahlwerke Specialty Steel GmbH & Co. KG Obere Kaiserstraße 4 57078 Siegen Germany www.dew-stahl.com				
<i>Reference standard</i>	Norsok M-650 Rev. 4				
<i>Material designation and MDS No.:</i>	ASTM A 479; UNS S 31803 / 32205 NORSOK M-630:2020, MDS D47 Rev. 6				
<i>Manufacturing summary doc. No.:</i>	MS-QTR-01-Si-ROLLED	<i>Rev. No.:</i>	03		
<i>Products and manufacturing process(es):</i>	Hot rolled bars: Route 1 (Plant Siegen)				
<i>Mandatory conditions and sub-contractors:</i>	Heat Treatment by: DEW Plant Siegen Continuous furnace N° 7				
<i>Other information:</i>	Machined at DEW plan Siegen.				
<i>Expiry date:</i>	This qualification expires after 5 years.				
Tested and Qualified Thickness and Weight					
<i>Products and manufacturing process(es):</i>	<i>Test record No.</i>	<i>Tested thickness (mm)</i>	<i>Qualified thickness (mm)</i>	<i>Test piece weight (kg)</i>	<i>Qualified weight (kg)</i>
Hot rolled bar	1708904/1174175	75	82,5	182	all
Hot rolled bar	Ident 1787906	45	89,0	8848	all
Hot rolled bar	Ident 2049740	75	89,0	6873	all
Qualification/Acceptance signatures					
Manufacturer:	<i>Prepared by/Date:</i>	November 2023	<i>Checked by/Date:</i>	November 2023	
		Annika Hoof		Sergej Nazarenus	
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</p>					
Qualified/Accepted by (company name/address):			<i>Signature/Date:</i>		
 <p>Breimyra 1 4340 Bryne Norway</p>			November 2023 